

Uni-Royal

DATASHEET

Product Name **Metal Oxide Film Fixed Resistors**

Part Name **MOR Series**

File No. **DIP-SP-004**

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1. Scope

- 1.1 This datasheet is the characteristics of Metal Oxide Film Fixed Resistors manufactured by UNI-ROYAL.
- 1.2 Excellent flame retardant coating
- 1.3 High stability even in bad environment
- 1.4 High purity ceramic core
- 1.5 Meet EIA-RC2655A requirements
- 1.6 High safety standard
- 1.7 Compliant with RoHS directive.
- 1.8 Halogen free requirement.

2. Part No. System

The standard Part No. includes 14 digits with the following explanation:

2.1 1th ~4th digits

For Coated type, the 1st~3rd digits are to indicate the product type and the 4th digit is the special feature. Example: MOR0=Metal Oxide Film Fixed Resistors

2.2 5th~6th digits:

2.2.1 This is to indicate the wattage or power rating. To dieting the size and the numbers, The following codes are used; and please refer to the following chart for detail: W=Normal Size; 1”~“G”to denote“1”~“16”as Hexadecimal:

| | | | | | | | | | |
|-----------------|------------------|-----|-----|-----|-----|-----|-----|------|------|
| 1/16W~1W: (<1W) | Wattage | 1/2 | 1/3 | 1/4 | 1/5 | 1/6 | 1/8 | 1/10 | 1/16 |
| | Normal Size | W2 | W3 | W4 | W5 | W6 | W8 | WA | WG |
| | Small Size | S2 | S3 | S4 | S5 | S6 | S8 | SA | SG |
| | Extra Small Size | U2 | U3 | U4 | U5 | U6 | U8 | UA | UG |

| | | | | | | | | | | |
|--------------|------------------|----|----|----|----|----|----|----|----|----|
| 1W~16W (≥1W) | Wattage | 1 | 2 | 3 | 5 | 7 | 8 | 9 | 10 | 15 |
| | Normal Size | 1W | 2W | 3W | 5W | 7W | 8W | 9W | AW | FW |
| | Small Size | 1S | 2S | 3S | 5S | 7S | 8S | 9S | AS | FS |
| | Extra Small Size | 1U | 2U | 3U | 5U | 7U | 8U | 9U | AU | FU |

2.2.2 For power rating less or equal to 1 watt, the 5th digit will be the letters W to represent the size required & the 6th digit will be a number or a letter code. Example: WA=1/10W; W4=1/4W

2.3 The 7th digit is to denote the Resistance Tolerance. The following letter code is to be used for indicating the standard Resistance Tolerance. D=±0.5% F=±1% G=±2% J=±5% K=±10%

2.4 The 8th to 11th digits is to denote the Resistance Value.

2.4.1 If value belongs to standard value of E-24 series, the 8th code is zero, 9th~10th codes are the significant figures of resistance value, and the 11th code is the power of ten.

2.4.2 If value belongs to standard value of E-96 series, the 8th~10th codes are the significant figures of resistance value, and the 11th code is the power of ten.

2.4.3 The following number s and the letter codes are to be used to indicate the number of zeros in the 11th digit:

$$0=10^0 \quad 1=10^1 \quad 2=10^2 \quad 3=10^3 \quad 4=10^4 \quad 5=10^5 \quad 6=10^6 \quad J=10^{-1} \quad K=10^{-2} \quad L=10^{-3} \quad M=10^{-4}$$

2.5 The 12th, 13th & 14th digits.

2.5.1 The 12th digit is to denote the Packaging Type with the following

codes: A=Tape/Box; T=Tape/Reel; B=Bulk/Box

2.5.2 The 13th digit is normally to indicate the Packing Quantity of Tape/Reel packaging types. The following letter code is to be used for some packing quantities:

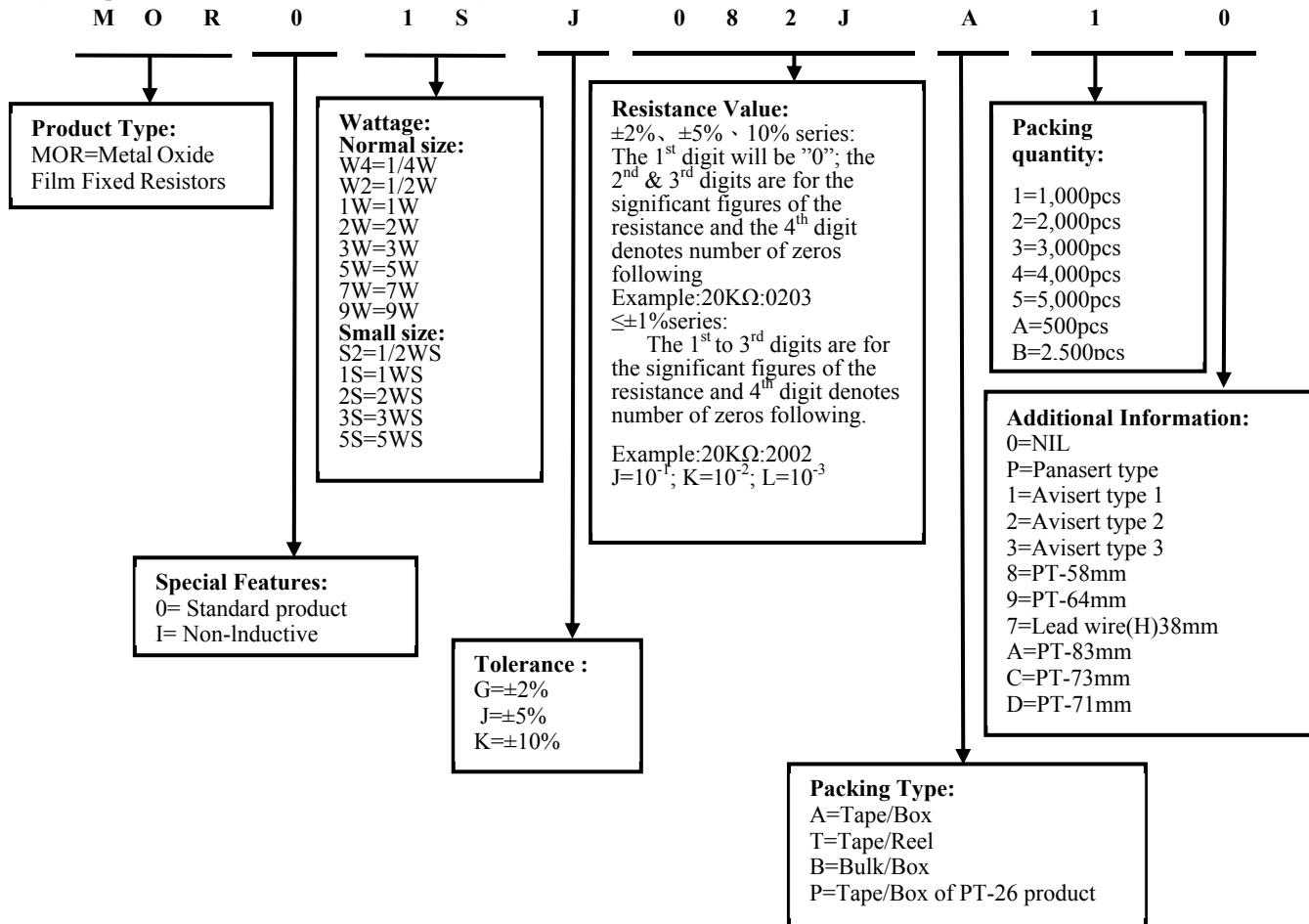
$$4=4000\text{pcs} \quad 5=5000\text{pcs} \quad C=10000\text{pcs} \quad D=20000\text{pcs} \quad E=15000\text{pcs}$$

2.5.3 For some items, the 14th digit alone can use to denote special features of additional information with the following codes:

| | | | |
|------------------|-----------------|------------------|--------------------|
| 0=NIL | P=Panasert type | 1=Avisert type 1 | 2=Avisert type 2 |
| 3=Avisert type 3 | 8=PT-58mm | 9=PT-64mm | 7=Lead wire(H)38mm |
| A=PT-83mm | C=PT-73mm | D=PT-71mm | |

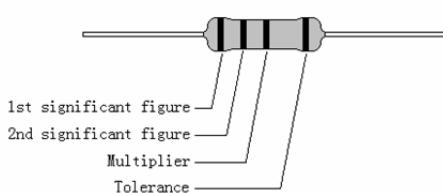
3. Ordering Procedure

(Example: MOR 1WS ±5% 8.2Ω T/B-1000)



4. Marking

Resistors shall be marked with color coding
Colors shall be in accordance with JIS C 0802



| 1 st Band | 2 nd Band | 3 rd Band | 4 th Band |
|----------------------|----------------------|--|----------------------|
| Black = 0 | Black = 0 | Black = Multiply by 1 (10 ⁰) | Red = ±2% |
| Brown = 1 | Brown = 1 | Brown = Multiply by 10 (10 ¹) | Gold = ±5% |
| Red = 2 | Red = 2 | Red = Multiply by 100 (10 ²) | Silver = ±10% |
| Orange = 3 | Orange = 3 | Orange = Multiply by 1,000 (10 ³) | |
| Yellow = 4 | Yellow = 4 | Yellow = Multiply by 10,000 (10 ⁴) | |
| Green = 5 | Green = 5 | Green = Multiply by 100,000 (10 ⁵) | |
| Blue = 6 | Blue = 6 | Blue = Multiply by 1,000,000 (10 ⁶) | |
| Violet = 7 | Violet = 7 | Violet = Multiply by 10,000,000 (10 ⁷) | |
| Gray = 8 | Gray = 8 | Gray = Multiply by 0.1 (10 ⁻¹) | |
| White = 9 | White = 9 | White = Multiply by 0.01 (10 ⁻²) | |

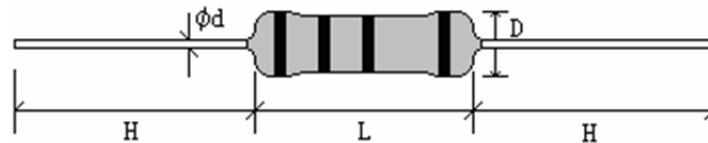
4.1 Label:

Label shall be marked with following items:

- (1) Type and style
- (2) Nominal resistance
- (3) Resistance tolerance
- (4) Quantity
- (5) Lot number
- (6) PPM

Example:

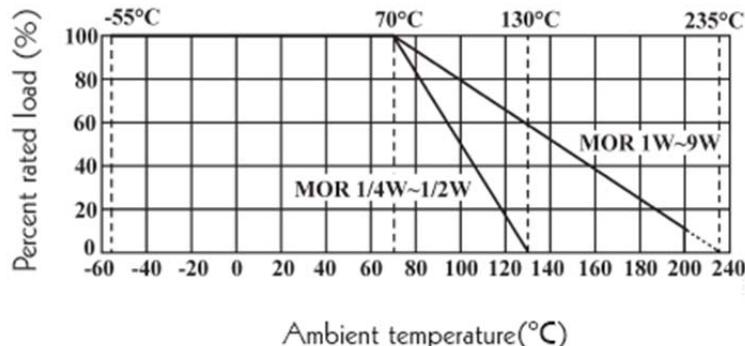
| Metal Oxide Film Fixed Resistors | |
|----------------------------------|-----------|
| WATT: 1WS | VAL: 8.2Ω |
| Q'TY: 1,000 | TOL: 5% |
| LOT: 5021548 | PPM: |

5. Dimension

| Type | Dimension(mm) | | | | | Max Working Voltage | Max Overload Voltage | Dielectric Withstanding Voltage | Tolerance | Resistance Range |
|-----------|---------------|----------|------------|---------|-----|---------------------|----------------------|---------------------------------|-----------|------------------|
| | D | L | d ±0.05 | H ±3 | PT | | | | | |
| MOR 1/4W | 2.2±0.5 | 6.5±1.0 | 0.54 | 28 | 52 | 250V | 400V | 250V | ±2% 、 ±5% | 0.1Ω~470KΩ |
| MOR 1/2WS | 2.2±0.5 | 6.5±1.0 | 0.54 | 28 | 52 | 250V | 400V | 250V | ±2% 、 ±5% | 0.1Ω~470KΩ |
| MOR 1/2W | 3.0±0.6 | 9.5±1.0 | 0.54 | 28 | 52 | 250V | 400V | 250V | ±2% 、 ±5% | 0.1Ω~560KΩ |
| MOR 1WS | 3.5±0.6 | 9.5±1.0 | 0.54 | 28 | 52 | 350V | 600V | 350V | ±2% 、 ±5% | 0.1Ω~560KΩ |
| MOR 1W | 4.5±0.6 | 11.5±1.0 | 0.70 | 25 | 52 | 350V | 600V | 350V | ±2% 、 ±5% | 0.1Ω~560KΩ |
| MOR 2WS | 4.5±0.6 | 11.5±1.0 | 0.70 | 25 | 52 | 350V | 600V | 350V | ±2% 、 ±5% | 0.1Ω~560KΩ |
| MOR 2W | 5.0±0.6 | 15.5±1.0 | 0.70 | 28 | 64 | 350V | 600V | 350V | ±2% 、 ±5% | 0.1Ω~560KΩ |
| MOR 3WS | 5.0±0.6 | 15.5±1.0 | 0.70 | 28 | 64 | 350V | 600V | 350V | ±2% 、 ±5% | 0.1Ω~560KΩ |
| MOR 3W | 6.0±0.6 | 17.5±1.0 | 0.75 | 28 | 64 | 500V | 800V | 500V | ±2% 、 ±5% | 0.1Ω~560KΩ |
| MOR 5WS | 6.0±0.6 | 17.5±1.0 | 0.75 | 28 | 64 | 500V | 800V | 500V | ±2% 、 ±5% | 0.1Ω~560KΩ |
| MOR 5W | 8.0±0.6 | 24.5±1.0 | 0.75 | 38 | 90 | 750V | 1000V | 750V | ±2% 、 ±5% | 0.1Ω~680KΩ |
| MOR 7W | 8.0±0.6 | 29.5±1.0 | 0.75 | 38 | B/B | 750V | 1000V | 750V | ±2% 、 ±5% | 20Ω~150KΩ |
| MOR 8W | 8.0±0.6 | 39.5±1.0 | 1.00 | 38 | B/B | 750V | 1000V | 750V | ±2% 、 ±5% | 30Ω~200KΩ |
| MOR 9W | 8.0±0.6 | 52.5±1.0 | 1.00 | 38 | B/B | 750V | 1000V | 750V | ±2% 、 ±5% | 50Ω~200KΩ |

6. Derating Curve

Resistors shall have a power rating based on continuous load operation at an ambient temperature from -55°C to 70°C. For temperature in excess of 70°C, the load shall be derate as shown in figure 1



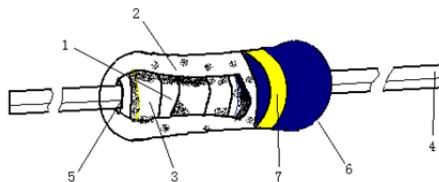
Voltage rating:

Resistors shall have a rated direct-current (DC) continuous working voltage or an approximate sine-wave root-mean-square (RMS) alternating-current (AC) continuous working voltage at commercial-line frequency and waveform corresponding to the power rating, as determined from the following formula:

$$RCWV = \sqrt{P \times R}$$

Remark: RCWV: Rating Continuous Working Voltage (Volt.) P: power rating (Watt) R: nominal resistance (Ω)

In no case shall the rated DC or RMS AC continuous working voltage be greater than the applicable maximum value. The overload voltage is 2.5 times RCWV or Max. Overload voltage whichever is lower.

7. Structure

| No. | Name | Material |
|-----|------------|---|
| 1 | Basic body | Rod type ceramics |
| 2 | Resistor | Metal Oxide Film |
| 3 | End cap | Steel (Tin plated iron surface) |
| 4 | Lead wire | Tin solder coated copper wire |
| 5 | Joint | By welding |
| 6 | Coating | Insulated resin Color: Gray (Normal size) Sea blue (Small size) |
| 7 | Color code | Epoxy resin |

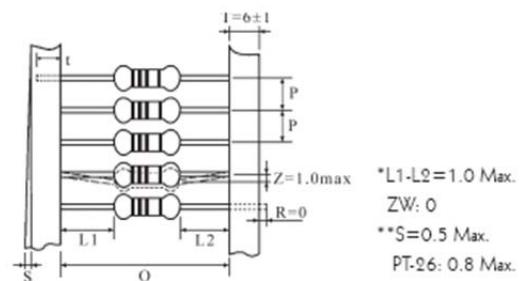
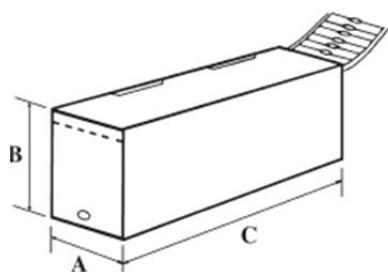
8. Performance Specification

| Characteristic | Limits | Test Method (GB/T5729&JIS-C-5201&IEC60115-1) |
|---------------------------------|---|--|
| Temperature Coefficient | 1/4W 1/2WS $\leq 100K\Omega: \pm 350PPM/^\circ C$ $100K\Omega < R \leq 470K\Omega: 0 \sim -700PPM/^\circ C$ 1/2W、1WS: $\leq 120K\Omega: \pm 350PPM/^\circ C$ $120K\Omega < R \leq 560K\Omega: 0 \sim -700PPM/^\circ C$ 1W、2W、2WS、3W、3WS、5WS: $\leq 150K\Omega: \pm 350PPM/^\circ C$ $150K\Omega < R \leq 560K\Omega: 0 \sim -700PPM/^\circ C$ 5W: $\leq 180K\Omega: \pm 350PPM/^\circ C$ $180K\Omega < R \leq 680K\Omega: 0 \sim -700PPM/^\circ C$ 7W、8W、9W: $\pm 350PPM/^\circ C$ | 4.8 Natural resistance changes per temp. Degree centigrade $\frac{R_2 - R_1}{R_1(t_2 - t_1)} \times 10^6 \text{ (PPM/}^\circ \text{C)}$ R ₁ : Resistance Value at room temperature (t ₁) ; R ₂ : Resistance at test temperature (t ₂) t ₁ : +25°C or specified room temperature t ₂ : Test temperature (-55°C or 125°C) |
| Short-time overload | Resistance change rate is: $\pm(1\% + 0.05\Omega)\text{Max}$ for normal size. $\pm(2\% + 0.05\Omega)\text{Max}$ for small size. With no evidence of mechanical damage. | 4.13 Permanent resistance change after the application of a potential of 2.5 times RCWV or Max. Overload Voltage whichever less for 5 seconds. |
| Dielectric Withstanding Voltage | No evidence of flashover mechanical damage, arcing or insulation break down. | 4.7 Resistors shall be clamped in the trough of a 90° metallic V-block and shall be tested at AC potential respectively specified in the above list for 60-70 seconds. |
| Pulse overload | Resistance change rate is: $\pm(2\% + 0.05\Omega)\text{Max}$ for normal size. $\pm(5\% + 0.05\Omega)\text{Max}$ for small size. With no evidence of mechanical damage. | 4.28 Resistance change after 10,000 cycles (1 second "ON", 25 seconds "OFF") at 4 times RCWV or Max. Overload whichever less. |

| | | |
|------------------------------|--|---|
| Terminal strength | No evidence of mechanical damage | <p>4.16 Direct load: Resistance to a 2.5Kg direct load for 10 seconds in the direction of the longitudinal axis of the terminal leads.</p> <p>Twist test: Terminal leads shall be bent through 90° at a point of about 6mm from the body of the resistor and shall be rotated through 360° about the original axis of the bent terminal in alternating direction for a total of 3 rotations.</p> |
| Resistance to soldering heat | $\Delta R/R \leq \pm (1\% + 0.05\Omega)$, with no evidence of mechanical damage | 4.18 Permanent resistance change when leads immersed to a point 2.0-2.5mm from the body in $260^\circ\text{C} \pm 5^\circ\text{C}$ solder for 10 ± 1 seconds. |
| Solderability | 95% coverage Min. | <p>4.17 The area covered with a new, smooth, clean, shiny and continuous surface free from concentrated pinholes. Test temp. Of solder:$245^\circ\text{C} \pm 3^\circ\text{C}$ Dwell time in solder: 2~3seconds.</p> |
| Resistance to solvent | No deterioration of protective coatings & markings | 4.29 Specimens shall be immersed in a bath of IPA completely for a 5 ± 0.5 minutes using ultrasonic test equipment |
| Rapid change of temperature | $\Delta R/R \leq \pm (2\% + 0.05\Omega)$ with no evidence of mechanical damage | 4.19 30 min at lower limit temperature and 30 min at upper limit temperature , 100 cycles. |
| Humidity (steady state) | $\Delta R/R \leq \pm (2\% + 0.05\Omega)$ with no evidence of mechanical damage | 4.24 temporary resistance change after a 240 hours exposure in a humidity test chamber controlled at $40^\circ\text{C} \pm 2^\circ\text{C}$ and 90 to 95% relative humidity. |
| Load life in humidity | $< 100\text{K}\Omega: \pm (5\% + 0.05\Omega)$ $\geq 100\text{K}\Omega: \pm (10\% + 0.05\Omega)$ | 7.9 resistance change after 1,000 hours (1.5 hours "ON", 0.5 hour "OFF") at RCWV or Max. Overload whichever less in a humidity test chamber controlled at $40^\circ\text{C} \pm 2^\circ\text{C}$ and 90 to 95% relative humidity. |
| Load life | $< 100\text{K}\Omega: \pm (5\% + 0.05\Omega)$ $\geq 100\text{K}\Omega: \pm (10\% + 0.05\Omega)$ | 4.25.1 permanent resistance change after 1,000 hours operating at RCWV or Max. Overload whichever less with duty cycle of 1.5 hours "ON", 0.5 hour "OFF" at $70^\circ\text{C} \pm 2^\circ\text{C}$ ambient. |
| Flame retardant | Resistor insulation is self-extinguishing within 10 seconds after externally applied flame is removed. | 7.12 The burner is placed remote from, resistor ignited and adjusted to produce a blue flame 38mm in height and a top of flame 127mm above the top of burner tube. Resistor is supported from its lead at 45° from the horizontal so that the lower end of resistor is the top of blue flame. The test flame is placed to remain for 15 seconds and removed for 15 seconds. The operation is to be repeated until resistor has been subjected to 5 application of test flame. |
| Low Temperature Storage | $< 100\text{K}\Omega: \pm (5\% + 0.05\Omega)$ $\geq 100\text{K}\Omega: \pm (10\% + 0.05\Omega)$ | IEC 60068-2-1 (Aa) Lower limit temperature , for 2H. |
| High Temperature Exposure | $< 100\text{K}\Omega: \pm (5\% + 0.05\Omega)$ $\geq 100\text{K}\Omega: \pm (10\% + 0.05\Omega)$ | MIL-STD-202 108A Upper limit temperature , for 16H. |

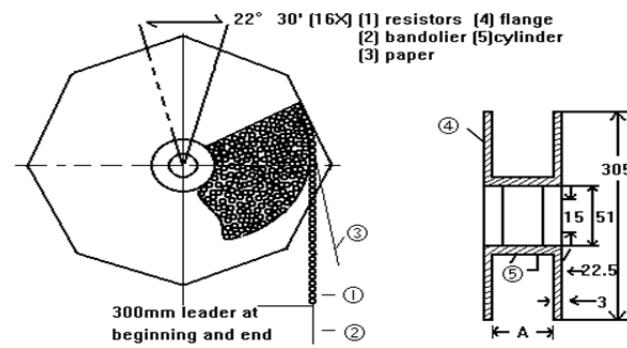
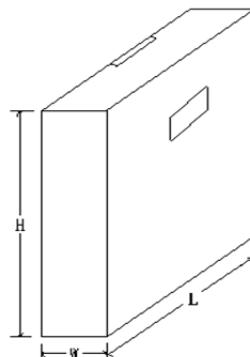
9. Packing

9.1 Tapes in Box Packing

**Dimension of T/B (mm)**

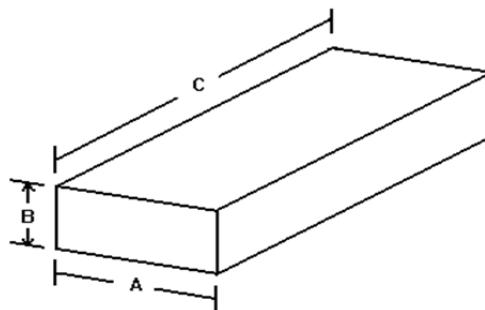
| Part No. | O | P | A±5 | B±5 | C±5 | Qty/Box |
|-----------|------|--------|-----|-----|-----|----------|
| MOR 1/4W | 52±1 | 5±0.3 | 75 | 116 | 255 | 5,000pcs |
| MOR 1/2WS | 52±1 | 5±0.3 | 75 | 116 | 255 | 5,000pcs |
| MOR 1/2W | 52±1 | 5±0.3 | 75 | 45 | 255 | 1,000pcs |
| MOR 1WS | 52±1 | 5±0.3 | 75 | 70 | 255 | 1,000pcs |
| MOR 1W | 52±1 | 5±0.3 | 80 | 82 | 255 | 1,000pcs |
| MOR 2WS | 52±1 | 5±0.3 | 80 | 82 | 255 | 1,000pcs |
| MOR 2W | 64±5 | 10±0.5 | 90 | 119 | 255 | 1,000pcs |
| MOR 3WS | 64±5 | 10±0.5 | 90 | 119 | 255 | 1,000pcs |
| MOR 3W | 64±5 | 10±0.5 | 90 | 88 | 255 | 500pcs |
| MOR 5WS | 64±5 | 10±0.5 | 90 | 88 | 255 | 500pcs |
| MOR 5W | 90±5 | 10±0.5 | 115 | 124 | 500 | 500pcs |

9.2 Tapes in Reel Packing

**Dimension of Reel (mm)**

| Part No. | O | A | W±5 | H±5 | L±5 | Qty/Box |
|-----------|------|-------|-----|-----|-----|----------|
| MOR 1/4W | 52±1 | 73±2 | 85 | 294 | 293 | 5,000pcs |
| MOR 1/2WS | 52±1 | 73±2 | 85 | 294 | 293 | 5,000pcs |
| MOR 1/2W | 52±1 | 73±2 | 85 | 294 | 293 | 4,000pcs |
| MOR 1WS | 52±1 | 73±2 | 85 | 294 | 293 | 4,000pcs |
| MOR 1W | 52±1 | 73±2 | 85 | 294 | 293 | 2,500pcs |
| MOR 2WS | 52±1 | 73±2 | 85 | 294 | 293 | 2,500pcs |
| MOR 2W | 64±5 | 80±5 | 95 | 294 | 293 | 1,000pcs |
| MOR 3WS | 64±5 | 80±5 | 95 | 294 | 293 | 1,000pcs |
| MOR 3W | 64±5 | 80±5 | 95 | 294 | 293 | 1,000pcs |
| MOR 5WS | 64±5 | 80±5 | 95 | 294 | 293 | 1,000pcs |
| MOR 5W | 90±5 | 115±5 | 121 | 310 | 310 | 700pcs |

9.3 Bulk in Box Packing



Dimension of Box (mm)

| Part No. | A±5 | B±5 | C±5 | Qty. of Bag/Box |
|-----------|-----|-----|-----|-----------------|
| MOR 1/4W | 140 | 80 | 240 | 500/10,000pcs |
| MOR 1/2WS | 140 | 80 | 240 | 500/10,000pcs |
| MOR 1/2W | 140 | 80 | 240 | 200/4,000pcs |
| MOR 1WS | 140 | 80 | 240 | 200/4,000pcs |
| MOR 1W | 140 | 80 | 240 | 100/2,500pcs |
| MOR 2WS | 140 | 80 | 240 | 100/2,500pcs |
| MOR 2W | 140 | 80 | 240 | 100/1,500pcs |
| MOR 3WS | 140 | 80 | 240 | 100/1,500pcs |
| MOR 3W | 140 | 80 | 240 | 100/1,000pcs |
| MOR 5WS | 140 | 80 | 240 | 100/1,000pcs |
| MOR 5W | 140 | 80 | 240 | 25/400pcs |
| MOR 7W | 140 | 80 | 240 | 25/300pcs |
| MOR 8W | 140 | 80 | 240 | 25/200pcs |
| MOR 9W | 140 | 80 | 240 | 25/200pcs |

10. Note

10.1. UNI-ROYAL recommend products store in warehouse with temperature between 15 to 35°C under humidity between 25 to 75%RH.
Even under storage conditions recommended above, solder ability of products will be degraded stored over 1 year old.

10.2. Cartons must be placed in correct direction which indicated on carton, otherwise the reel or wire will be deformed.

10.3. Storage conditions as below are inappropriate:

- Stored in high electrostatic environment
- Stored in direct sunshine, rain, snow or condensation.
- Exposed to sea wind or corrosive gases, such as Cl₂, H₂S, NH₃, SO₂, NO₂, Br etc.

11. Record

| Version | Description | Page | Date | Amended by | Checked by |
|---------|--|------|--------------|-------------|------------|
| 1 | First version | 1~8 | Mar.20, 2018 | Haiyan Chen | Nana Chen |
| 2 | Modify characteristic | 5~6 | Feb.19, 2019 | Haiyan Chen | Yuhua Xu |
| 3 | Modify the size of 8W and 9W wires from "0.75" to "1.00" | 4 | Mar.15, 2022 | Haiyan Chen | Yuhua Xu |
| 4 | Modify the temperature coefficient test conditions | 4 | Oct.28, 2022 | Haiyan Chen | Yuhua Xu |
| 5 | Modify the packaging size and the number of packages | 7~8 | Jun.23, 2025 | Haiyan Chen | Yuhua Xu |

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